



Edgetek™ XT XT-100-BU01-HF

Polycarbonate + PBT

Key Characteristics

Product Description

EDGE TEK™ XT High Performance Polymers are polycarbonate and polyester alloys that combine strength, durability and chemical resistance. The Edgetek XT product family includes a complete line of general purpose, UV stable and low-temperature impact grades for use in a wide range of demanding applications and severe operating environments plus customized formulations to meet specialized requirements.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Additive	• UV Stabilizer		
Features	• High Flow		
Forms	• Pellets		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.21	1.21	ASTM D792
Molding Shrinkage - Flow	7.0E-3 to 9.0E-3 in/in	0.70 to 0.90 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Yield)	8800 psi	60.7 MPa	ASTM D638
Tensile Elongation ² (Break)	110 %	110 %	ASTM D638
Flexural Modulus	340000 psi	2340 MPa	ASTM D790
Flexural Strength	13000 psi	89.6 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
-4°F (-20°C), 0.0620 in (1.57 mm), Injection Molded	2.5 ft·lb/in	130 J/m	
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	15 ft·lb/in	800 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	209 °F	98.3 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	230 °F	110 °C
Drying Time	2.0 hr	2.0 hr
Processing (Melt) Temp	500 to 530 °F	260 to 277 °C
Mold Temperature	150 to 190 °F	66 to 88 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)